## Decyclization of chlorocyclohexanone hydroperoxides under the action of ferrous salts

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The decomposition of 2-chloro-, 2,2-dichloro-, and 2,6-dichloro-substituted cyclohexanone hydroperoxides on treatment with ferrous chloride and sulfate to give chloro-substituted aliphatic acids was investigated. A method for the synthesis of 2,6,6-trichlorohexanoic and 2,6,7,11-tetrachlorododecane-1,12-dioic acids was elaborated.

**Key words:** hydrogen peroxide, hydroperoxides, cyclohexanone, decyclization; chlorocarboxylic acids; ferrous salts.

Hydroperoxides of C<sub>5</sub>—C<sub>7</sub> cycloalkanones are reduced by iron(II), copper(I), and titanium(III) salts with ring opening. The reaction occurs *via* cycloalkoxyl radicals, which undergo β-decomposition to give ω-carboxyalkyl radicals in nearly quantitative yields. <sup>1-4</sup> The decomposition of hydroperoxides containing substituents on the ring follows an analogous mechanism but with certain particular features. For example, 2-methyland 2-chlorocyclohexanone hydroperoxides react with Fe<sup>II</sup> ions to give two isomeric 5-carboxypentyl radicals. <sup>5</sup> The effects of other substituents and their position on the cycloalkyl ring of cycloalkanone hydroperoxides on the cleavage mechanism and on the structure of the resulting carboxyalkyl radicals has practically not been studied.

In the present work we synthesized 2-chloro-, 2,2-dichloro-, and 2,6-dichloro-substituted cyclohexanone hydroperoxides by treatment of chloro-substituted cycloalkanones 1a-c with 30 %  $H_2O_2$  in a neutral medium and studied the decomposition of compounds obtained (2a-c, respectively) in aqueous solutions of  $FeSO_4$  and  $FeCl_2$ . The structure of compounds 2a-c has not been really studied; however, it was assumed that  $\alpha$ -hydroxy- $\alpha$ -hydroperoxycycloalkanes are formed under the conditions specified, as in the case of unsubstituted cycloalkanones.

a: R = R' = H

**b:** R = H, R' = CI

c: R = CI, R' = H

A stoichiometric amount of ferrous salts is required for complete decomposition of hydroperoxides 2a-c.

The cycloalkoxyl radicals 3a-c generated react by two pathways (a and b) to give chloro-substituted 5-carboxypentyl radicals 4 and 5, respectively.

The subsequent transformations of radicals **4a**-**c** and **5a**-**c** are determined by the nature of the ligands coordinated to iron ions. They are oxidized by a ligand transfer mechanism under the action of iron(III) chloride to give the corresponding chloro-substituted monocarboxylic acids.

4a-c 
$$\xrightarrow{\text{FeCl}_2(OH)}$$
 HO R CI CI

5a-c  $\xrightarrow{\text{FeCl}_2(OH)}$  HO CI R' CI

**Table 1.** Decomposition of hydroperoxides **2a**—**c** on treatment with FeCl<sub>2</sub>

Hydroperoxide	Reaction products*	Yield (%)**
2a	CHCl <sub>2</sub> (CH <sub>2</sub> ) <sub>4</sub> COOH CH <sub>2</sub> Cl(CH <sub>2</sub> ) <sub>3</sub> CHClCOOH	68 28
2b	CCl <sub>3</sub> (CH <sub>2</sub> ) <sub>4</sub> COOH CH <sub>2</sub> Cl(CH <sub>2</sub> ) <sub>3</sub> CCl <sub>2</sub> COOH	70 22
2c	CHCl <sub>2</sub> (CH <sub>2</sub> ) <sub>3</sub> CHClCOOH	95

<sup>\*</sup> Analyzed by GLC as methyl esters. \*\* With respect to reacted chlorocyclohexanone (GLC data).

The composition of the products formed due to the decomposition of hydroperoxides  $2\mathbf{a}-\mathbf{c}$  (Table 1) suggests that  $\beta$ -decomposition (pathways a and b) tends toward the formation of C-centered radicals with Cl atoms at the radical center. For example, compound  $3\mathbf{a}$  (R = R' = H) gives 6,6-dichloro- and 2,6-dichloro-hexanoic acids in 2.5 : 1.0 ratio. The preferential formation of 6,6-dichlorohexanoic acid is caused by the higher stability of radical  $4\mathbf{a}$  in comparison with  $5\mathbf{a}$ .

The effect of substituents on the direction of the  $\beta$ -decomposition is more pronounced in the decomposition of hydroperoxide 2b. The ratio of the resulting isomeric radicals is 4b:5b>3:1, as indicated by the yields of the corresponding trichloro-substituted monocarboxylic acids. Such selectivity is conditioned by an even higher stability of radical 4b compared to 5b, since two Cl atoms are located at the radical center in this case.

Unlike hydroperoxides 1a and 1b, the decomposition of compound 1c (R = Cl, R' = H) gives rise to radicals of only one type, *i.e.*, 2,5-dichlorocarboxypentyl radicals 5c, because of the presence of two symmetrically arranged Cl atoms (pathways a and b are equivalent). 2,6,6-Trichlorohexanoic acid (6) is formed as the only reaction product in 95 % yield (with respect to the reacted ketone).

When ferrous sulfate is used to reduce hydroperoxides  $2\mathbf{a}-\mathbf{c}$ , the generated radicals  $4\mathbf{a}-\mathbf{c}$  and  $5\mathbf{a}-\mathbf{c}$  mostly undergo recombination to give the corresponding chlorosubstituted dicarboxylic acids  $C_{12}$  (Table 2).

In addition, radicals 4a—c and 5a—c undergo disproportionation and elimination of H and Cl atoms, as suggested by the composition of the resulting monocarboxylic acids. It should be noted that the products of decomposition of hydroperoxides 2a—c do not

2 4a-c ->

$$\longrightarrow HO \longrightarrow \begin{array}{c} R & CI & R' & O \\ \hline CI & R' & R \end{array}$$

contain compounds formed due to rearrangements of radicals 4a-c and 5a-c with [1,5]-hydrogen shift, as has been observed previously in the decomposition of cyclohexanone hydroperoxide.<sup>7,8</sup> This is probably due to the presence of Cl atoms, which hinder this reaction, at positions 1 and 5 of radicals 4a-c and 5a-c.

Table 2. Decomposition of hydroperoxides 2a-c on treatment with  $FeSO_4$ 

Hydro- peroxide	Reaction products*	Yield** (%)
2a	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> CHClCOOH	11
	CHCI=CH(CH <sub>2</sub> ) <sub>3</sub> COOH	12
	CH <sub>2</sub> Cl(CH <sub>2</sub> ) <sub>4</sub> COOH	15
	CHCl <sub>2</sub> (CH <sub>2</sub> ) <sub>4</sub> COOH	5
	CH <sub>2</sub> CI(CH <sub>2</sub> ) <sub>3</sub> CHCICOOH	2
	HOOCCHCI(CH <sub>2</sub> ) <sub>4</sub> CHCI(CH <sub>2</sub> ) <sub>4</sub> COOH	6
	HOOCCHCI(CH <sub>2</sub> ) <sub>8</sub> CHCICOOH	Traces
	HOOC(CH <sub>2</sub> ) <sub>4</sub> CHClCHCl(CH <sub>2</sub> ) <sub>4</sub> COOH	38
2b	CH <sub>2</sub> =CH(CH <sub>2</sub> ) <sub>2</sub> CCl <sub>2</sub> COOH	2
	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> CCl <sub>2</sub> COOH	2
	CCl <sub>2</sub> =CH(CH <sub>2</sub> ) <sub>3</sub> COOH	23
	CHCl <sub>2</sub> (CH <sub>2</sub> ) <sub>4</sub> COOH	28
	$HOOC(CH_2)_4CCl_2CCl_2(CH_2)_4COOH$	36
2c	CHCl=CH(CH <sub>2</sub> ) <sub>2</sub> CHClCOOH	5
	CH <sub>2</sub> CI(CH <sub>2</sub> ) <sub>3</sub> CHCICOOH	18
	CHCl <sub>2</sub> (CH <sub>2</sub> ) <sub>3</sub> CHClCOOH	18
	HOOCCH(CH <sub>2</sub> ) <sub>3</sub> CHCH(CH <sub>2</sub> ) <sub>3</sub> CHCOOH	50

<sup>\*</sup> Analyzed by GLC as methyl esters. \*\* With respect to reacted chlorocyclohexanone (GLC data).

The synthesis of 2,6,7,11-tetrachlorododecane-1,12-dioic acid (7) can easily be performed by decomposing hydroperoxide 2c with FeSO<sub>4</sub>.

Acid 7 (yield 50 %, see Table 2) can readily be isolated from the reaction mixture (in an almost pure form) after extraction of monocarboxylic acids with n-hexane.

## **Experimental**

<sup>1</sup>H NMR spectra were obtained on a Bruker WM-250 spectrometer in CDCl<sub>3</sub>. IR spectra were obtained on a UR-20 spectrophotometer. GLC analyses were performed on an LKhM-80 chromatograph (flame ionization detector, 2000×3 mm column, 10 % XE-60 fixed phase on Chromosorb W (60-80 mesh)).

Methyl esters were separated on a preparative gas-liquid chromatograph (katharometer as detector,  $2000\times10$  mm column, 15 % fixed phase on Chromaton N-AW (0.35—0.40 mm), He as the carrier gas) at 180-200 °C. The yields of the reaction products were determined using an internal standard

2-Chloro-, 2,2-dichloro-, and 2,6-dichlorocyclohexanones were obtained by direct chlorination of an aqueous emulsion of cyclohexanone. Individual products were isolated from the reaction mixture by distillation.

(±)-2-Chlorocyclohexanone (1a). M.p. 23 °C (Ref. 10: m.p. 22–23 °C), b.p. 82–83 °C (10 Torr). <sup>1</sup>H NMR, 8: (4.27 ddd, 1 H, CHCl, J = 9.3 Hz, J = 5.2 Hz, J = 1.3 Hz); 2.55 (m, 1 H, CHHCO); 2.23 (m, 2 H, CHHCO, CHHCHCl); 1.55–1.95 (m, 5 H, CH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub>CHHCHCl). Found (%): C, 54.06; H, 6.64; Cl, 26.58. C<sub>6</sub>H<sub>9</sub>ClO. Calculated (%): C, 54.34; H, 6.79; Cl, 26.79.

**2,2-Dichlorocyclohexanone (1b).** M.p. 17 °C, b.p. 90—91 °C (10 Torr) (Ref. 11: b.p. 118 °C (19 Torr)). <sup>1</sup>H NMR,  $\delta$ : 2.82 (t, 2 H, CH<sub>2</sub>CCl<sub>2</sub>, J = 6.5 Hz); 2.65 (t, 2 H, CH<sub>2</sub>CO, J = 5.5 Hz); 1.92 (m, 4 H, CH<sub>2</sub>CH<sub>2</sub>). Found (%): C, 42.98; H, 4.69; Cl, 42.77. C<sub>6</sub>H<sub>8</sub>Cl<sub>2</sub>O. Calculated (%): C, 43.11; H, 4.75; Cl, 42.52.

cis,trans-2,6-Dichlorocyclohexanone (1c). B.p. 106—107 °C (10 Torr). <sup>1</sup>H NMR, δ: 4.69 (dd, 2 H, 2 CHCl, J=7.6 Hz, J=5.1 Hz); 2.15—2.3 (m, 2 H, CHHCH<sub>2</sub>CHH); 1.85—2.05 (m, 4 H, CHHCH<sub>2</sub>CHH). Found (%): C, 43.05; H, 4.74; Cl, 42.76.  $C_6H_8Cl_2O$ . Calculated (%): C, 43.11; H, 4.75; Cl, 42.52.

Synthesis of hydroperoxides 2a—c. A 30 % aqueous solution of  $H_2O_2$  (11 mL, 0.1 mol) was added with vigorous stirring to a solution of chlorocyclohexanone (0.1 mol) in methanol (10 mL). The reaction mixture was stirred for 15—20 min at ~20 °C until homogenization was attained.

**Decomposition of hydroperoxides 2a—c.** A previously prepared solution of a hydroperoxide was added dropwise to a solution of FeSO<sub>4</sub>·7H<sub>2</sub>O (or FeCl<sub>2</sub>·4H<sub>2</sub>O) (0.12 mol) in water (100 mL). The temperature of the reaction mixture was kept at 15—20 °C by cooling in an ice bath. After the whole

hydroperoxide solution was added, the reaction mixture was stirred for an additional 1 h and acidified with 2 N H<sub>2</sub>SO<sub>4</sub> to pH ~2. The reaction products were extracted with ether (3 × 100 mL). The ethereal extracts were treated with aqueous Na<sub>2</sub>CO<sub>3</sub>; the resulting aqueous solutions of sodium salts were acidified with 2 N H<sub>2</sub>SO<sub>4</sub> to pH ~2, and the acids that formed were extracted with ether and methylated with diazomethane. <sup>12</sup> Individual products were isolated by preparative GLC. The *erythro*- and *threo*-isomers of chloro-substituted dicarboxylic acids were identified as mixtures of dimethyl esters without isolating the isomers.

(±)-CH<sub>3</sub>(CH<sub>2</sub>)<sub>3</sub>CHClCOOCH<sub>3</sub>. <sup>1</sup>H NMR, δ: 4.27 (dd, 1 H, CHCl, J = 7.9 Hz, J = 6.1 Hz); 3.78 (s, 3 H, OCH<sub>3</sub>); 1.95 (m, 2 H, β-CH<sub>2</sub>); 1.35 (m, 4 H, γ-, δ-CH<sub>2</sub>); 0.91 (t, 3 H, CH<sub>3</sub>, J = 7.2 Hz).

CH<sub>2</sub>Cl(CH<sub>2</sub>)<sub>4</sub>COOCH<sub>3</sub>. <sup>1</sup>H NMR, δ: 3.66 (s, 3 H, OCH<sub>3</sub>); 3.52 (t, 2 H, CH<sub>2</sub>Cl, J = 6.5 Hz); 2.32 (t, 2 H, α-CH<sub>2</sub>, J = 7.4 Hz); 1.78 (m, 2 H, β-CH<sub>2</sub>); 1.65 (m, 2 H, CH<sub>3</sub>); 1.47 (m, 2 H, CH<sub>2</sub>).

**CHCl<sub>2</sub>(CH<sub>2</sub>)<sub>4</sub>COOCH<sub>3</sub>.** <sup>1</sup>H NMR, δ: 5.74 (t, 1 H, CHCl<sub>2</sub>, J = 5.9 Hz); 3.67 (s, 3 H, OCH<sub>3</sub>); 2.34 (t, 2 H,  $\alpha$ -CH<sub>2</sub>, J = 7.2 Hz); 2.20 (dt, 2 H,  $\beta$ -CH<sub>2</sub>, J = 6 Hz); 1.63 (m, 4 H,  $\beta$ - $\gamma$ -CH<sub>2</sub>).

(±)-CH<sub>2</sub>Cl(CH<sub>2</sub>)<sub>3</sub>CHClCOOCH<sub>3</sub>. <sup>1</sup>H NMR, δ: 4.29 (dd, 1 H, CHCl, J = 7.8 Hz, J = 5.9 Hz); 3.78 (s, 3 H, OCH<sub>3</sub>); 3.54 (t, 2 H, CH<sub>2</sub>Cl, J = 6.4 Hz); 2.0 (m, 2 H, β-CH<sub>2</sub>); 1.8 (m, 2 H, δ-CH<sub>2</sub>); 1.6 (m, 2 H, γ-CH<sub>2</sub>).

cis-CHCl=CH(CH<sub>2</sub>)<sub>3</sub>COOCH<sub>3</sub>. <sup>1</sup>H NMR, δ: 6.07 (dt, 1 H, HClC=, J = 7 Hz, J = 1.5 Hz); 5.75 (q, 1 H, =CH, J = 7 Hz); 3.68 (s, 3 H, OCH<sub>3</sub>); 2.35 (t, 2 H, α-CH<sub>2</sub>, J = 7.3 Hz); 2.28 (dq, 2 H, γ-CH<sub>2</sub>, J = 7.3 Hz, J = 1.5 Hz); 1.76 (m, 2 H, β-CH<sub>2</sub>).

trans-CHCl=CH(CH<sub>2</sub>)<sub>3</sub>COOCH<sub>3</sub>. <sup>1</sup>H NMR, δ: 5.98 (dt, 1 H, HClC=, J = 12.8 Hz, J = 1 Hz); 5.87 (dt, 1 H, =CH, J = 12.8 Hz, J = 7 Hz); 3.68 (s, 3 H, OCH<sub>3</sub>); 2.33 (t, 2 H,  $\alpha$ -CH<sub>2</sub>, J = 7.3 Hz); 2.11 (dq, 2 H,  $\gamma$ -CH<sub>2</sub>, J = 7.3 Hz, J = 1 Hz); 1.74 (m, 2 H,  $\beta$ -CH<sub>2</sub>).

erythro,threo-CH<sub>3</sub>OOCCHCl(CH<sub>2</sub>)<sub>4</sub>-CHCl(CH<sub>2</sub>)<sub>4</sub>-COOCH<sub>3</sub>. B.p. 138–140 °C (0.08 Torr). <sup>1</sup>H NMR, δ: 4.28 (dd, 1 H, α-CHCl, J = 8 Hz, J = 6.4 Hz); 3.85 (m, 1 H, ε-CHCl); 3.77 (s, 3 H, OCH<sub>3</sub>); 3.65 (s, 3 H, OCH<sub>3</sub>); 2.31 (t, 2 H, α-CH<sub>2</sub>, J = 7.4 Hz); 1.35–2.05 (m, 14 H, 7 CH<sub>2</sub>).

erythro,threo-CH<sub>3</sub>OOCCHCl(CH<sub>2</sub>)<sub>8</sub>CHClCOOCH<sub>3</sub>. <sup>1</sup>H NMR,  $\delta$ : 4.31 (dd, 2 H, 2 CHCl, J = 8 Hz, J = 6.4 Hz); 3.81 (s, 6 H, 2 OCH<sub>3</sub>); 1.4–2.1 (m, 16 H, 8 CH<sub>2</sub>).

erythro,threo-CH<sub>3</sub>OOC(CH<sub>2</sub>)<sub>4</sub>CHClCHCl(CH<sub>2</sub>)<sub>4</sub>—COOCH<sub>3</sub>. <sup>1</sup>H NMR, δ: 4.01 and 3.94 (both m, 2 H, 2 CHCl, threo-/erythro-isomers); 3.65 (s, 6 H, 2 OCH<sub>3</sub>); 2.32 (t, 4 H, 2  $\alpha$ -CH<sub>2</sub>, J = 7.4 Hz); 1.35—2.05 (m, 12 H, 6 CH<sub>2</sub>).

CCl<sub>3</sub>(CH<sub>2</sub>)<sub>4</sub>COOCH<sub>3</sub>. <sup>1</sup>H NMR, δ: 3.69 (s, 3 H, OCH<sub>3</sub>); 2.70 (t, 2 H, β-CH<sub>2</sub>, J = 7.4 Hz); 2.38 (t, 2 H, α-CH<sub>2</sub>, J = 7.1 Hz); 1.7–1.9 (m, 4 H, β-, γ-CH<sub>2</sub>).

CH<sub>2</sub>Cl(CH<sub>2</sub>)<sub>3</sub>CCl<sub>2</sub>COOCH<sub>3</sub>. <sup>1</sup>H NMR, δ: 3.91 (s, 3 H, OCH<sub>3</sub>); 2.57 (t, 2 H, CH<sub>2</sub>Cl, J = 5.9 Hz); 2.46 (t, 2 H, β-CH<sub>2</sub>, J = 7.9 Hz); 1.7—1.9 (m, 4 H, γ-, δ-CH<sub>2</sub>).

**CH<sub>2</sub>=CH(CH<sub>2</sub>)<sub>2</sub>CCl<sub>2</sub>COOCH<sub>3</sub>.** <sup>1</sup>H NMR, δ: 5.85 (m, 1 H, =CH); 5.10 (m, 2 H, CH<sub>2</sub>=); 3.92 (s, 3 H, OCH<sub>3</sub>); 2.55 (m, 2 H,  $\gamma$ -CH<sub>2</sub>); 2.45 (t, 2 H,  $\beta$ -CH<sub>2</sub>, J = 8 Hz).

**CH<sub>3</sub>(CH<sub>2</sub>)<sub>3</sub>CCl<sub>2</sub>COOCH<sub>3</sub>.** <sup>1</sup>H NMR, δ: 3.92 (s, 3 H, OCH<sub>3</sub>); 2.45 (t, 2 H,  $\beta$ -CH<sub>2</sub>, J = 8 Hz); 1.3—1.7 (m, 4 H,  $\gamma$ -,  $\delta$ -CH<sub>2</sub>); 0.97 (t, 3 H, CH<sub>3</sub>, J = 7 Hz).

**CH**<sub>3</sub>**OOC**(**CH**<sub>2</sub>)<sub>4</sub>(**CCl**<sub>2</sub>)<sub>2</sub>(**CH**<sub>2</sub>)<sub>4</sub>**COOCH**<sub>3</sub>. <sup>1</sup>H NMR, δ: 3.69 (s, 6 H, 2 OCH<sub>3</sub>); 2.61 (br.m, 4 H, 2 δ-CH<sub>2</sub>); 2.41 (t, 4 H, 2 α-CH<sub>2</sub>, J = 7.4 Hz); 1.7–1.95 (m, 8 H, 2 β-, 2 γ-CH<sub>2</sub>).

cis-CHCl=CH(CH<sub>2</sub>)<sub>2</sub>CHClCOOCH<sub>3</sub>. <sup>1</sup>H NMR, δ: 6.08 (dt, 1 H, HClC=, J=7 Hz, J=1.5 Hz); 5.72 (q, 1 H, =CH, J=12.8 Hz, J=7 Hz); 4.27 (d, 1 H, CHCl, J=8 Hz, J=5.8 Hz); 3.77 (s, 3 H, OCH<sub>3</sub>); 2.38 (dq, 2 H, γ-CH<sub>2</sub>, J=7 Hz, J=1.5 Hz); 2.06 (m, 2 H, β-CH<sub>2</sub>).

trans-CHCl=CH(CH<sub>2</sub>)<sub>2</sub>CHClCOOCH<sub>3</sub>. <sup>1</sup>H NMR, δ: 6.04 (dd, 1 H, HClC=, J = 12.8 Hz, J = 1 Hz); 5.85 (dt, 1 H, =CH, J = 12.8 Hz, J = 7 Hz); 4.28 (dd, 1 H, CHCl, J = 8 Hz, J = 5.1 Hz); 3.79 (s, 3 H, OCH<sub>3</sub>); 2.26 (m, 2 H, γ-CH<sub>2</sub>); 2.07 (m, 2 H, β-CH<sub>2</sub>).

(±)-CHCl<sub>2</sub>(CH<sub>2</sub>)<sub>3</sub>CHClCOOCH<sub>3</sub>. B.p. 136–138 °C (13 Torr). IR,  $v/cm^{-1}$ : 750, 765 (C—Cl); 1745 (C=O). <sup>1</sup>H NMR, δ: 5.76 (t, 1 H, CHCl<sub>2</sub>, J = 5.7 Hz); 4.29 (dd, 1 H, CHCl, J = 8 Hz, J = 5.6 Hz); 3.78 (s, 3 H, OCH<sub>3</sub>); 2.22 (dt, 2 H, δ-CH<sub>2</sub>, J = 8 Hz, J = 5.6 Hz); 2.05 (m, 2 H, β-CH<sub>2</sub>); 1.7 (m, 2 H, γ-CH<sub>2</sub>).

(±)-CHCl<sub>2</sub>(CH<sub>2</sub>)<sub>3</sub>CHClCOOH. B.p. 139—140 °C (0.2 Torr),  $n_D^{20}$  1.4950.

*erythro*,*threo*-HOOCCHCl(CH<sub>2</sub>)<sub>3</sub>CHClCHCl(CH<sub>2</sub>)<sub>3</sub>—CHClCOOH. <sup>1</sup>H NMR, δ: 4.34 (dd, 2 H, 2 α-CHCl, J = 7 Hz, J = 5.6 Hz); 4.15—4.0 (m, 2 H, 2 ε-CHCl, *threo*/*erythro*-isomers); 1.4—2.1 (m, 12 H, 6 CH<sub>2</sub>).

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